# **PSH14HW Scan Head**

### Focusing on high-end industrial laser applications







### **Typical Applications:**

PSH14HW is specifically designed for high-power laser processing applications, making it an ideal choice for a wide range of uses, including high-power marking, laser cleaning, drilling, welding, scribing, materials processing, processing on-the-fly, etc.

PSH14HW is optimized to achieve highest dynamic performance in high-laser-power scenarios up to 1-kilowatt range. It is equipped with the water cooling system, and its highly encapsulated housing ensures exceptional air-tightness. With the unique design, this product demonstrates excellent beam reflection-resistant ability and prioritizes safety features.

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#### Mechanical Drawings (Dimensions in mm)

#### Legend :

- 1. Mounting screws(M5\*16)
- 2. Installation flange
- 3. Alignment pins (φ4)
- 4. Electrical connectors (XY2-100, Power in)
- 5. Water in
- 6. Water out
- 7. Beam out
- 8. Beam in





Beam In & Mounting Bracket

Beam Exit Side

Specifications	
Specifications	PSH14HW
Maximum allowed average laser power <sup>(1)</sup>	1000 W
Cooling	Water
Aperture	14 mm
Typical scan angle <sup>(2)</sup>	± 10°
Tracking error	≤ 0.16 ms
Step response time (1% of full scale )	≤ 0.36 ms
Speed	
Positioning / Jump <sup>(3)</sup>	< 15 m/s
Line scan <sup>(3)</sup>	< 15 m/s
Vector scan <sup>(4)</sup>	< 3 m/s
Good writing quality <sup>(3)(5)</sup>	750 cps
Precision	
Linearity	99.9 %
Repeatability	2 µrad
Temperture drift (with laser power<500W )	
Offset	<b>20 µrad/</b> ℃
Gain	<b>20 µrad/</b> ℃
Temperature drift(after 30 mins warm up) <sup>(6)</sup>	
Over 8 hours long-term offset drift	40 µrad
Over 8 hours long-term gain drift	80 µrad
Operating Temperature Range	25 C ± 10 C
	Analog: ± 10 V or ± 5 V
Signal interface	Digital: XY₂ - 100,
	PRS422 protocol
Input power requirement (DC)	± 15 V @ 5 A Max RMS

Note:

(1) For laser wavelength 1030-1090 nm.

(2) All angles are in mechanical degrees.

(3) With F-Theta objective f = 163 mm. Speed value varies correspondingly with different focal lengths.

(4) Reapeatibility and temperature drift are measured within this speed.

(5) Single-stroke font with 1 mm height.

(6) Long-term temperature drift is given under an ambient temperature environment of 25°C. and a working load under 500W. Temperature drift testing with high laser power is strictly prohibited. High laser power could induce thermal deformations in both the optical and mechanical systems, making it impossible to differentiate whether the drift is originating from galvanometer scanner itself or due to deformations in the optical and mechanical systems.